Owner’s Manual

CRAFTSMAN®

1 HP (Maximum Developed)
2" x 42" Belt
8" Disc

Belt/Disc Sander
Model No. 137.215280

CAUTION:
Before using this belt/disc sander, read this manual and follow all its Safety Rules and Operating Instructions.

- Safety Instructions
- Installation
- Operation
- Maintenance
- Parts List

Customer Help Line
1-800-843-1682

Sears, Roebuck and Co., Hoffman Estates, IL 60179 USA
Part No. 137215280001
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PRODUCT SPECIFICATIONS

| MOTOR | 120 V AC, 60 Hz, 6.2 AMPS |
| HORSEPOWER | 1 HP (Max. Dewiedged) |
| BELT SPEED | 3100 FPM (No Load) |
| BELT SIZE | 2" x 42" |
| DISC SPEED | 3450 RPM (No Load) |
| DISC SIZE | 8" |
| BELT TABLE SIZE | 10" x 6" |
| DISC TABLE SIZE | 10-3/4" x 7-1/2" |
| TABLE ADJUSTMENTS | 0" - 45" |
| DUST CHUTE PORT | YES |
| NET WEIGHT | 55 lbs |

GENERAL SAFETY INSTRUCTIONS

BEFORE USING THE BELT / DISC SANDER

Safety is a combination of common sense, staying alert and knowing how to use your belt / disc sander.

WARNING

To avoid mistakes that could cause serious injury, do not plug the belt/disc sander in until you have read and understood the following:

1. READ and become familiar with this entire instruction manual. LEAFIN the tool's applications, limitations, and possible hazards.

2. KEEP GUARDS IN PLACE and in working order.

3. REMOVE ADJUSTING KEYS AND WRENCHES. Form the habit of checking to see that keys and adjusting wrenches are removed from the tool before turning ON.

4. KEEP WORK AREA CLEAN. Cluttered areas and benches invite accidents.

5. DON'T USE IN A DANGEROUS ENVIRONMENT. Don't use power tools in damp or wet locations, or expose them to rain. Keep work area well lighted.

6. KEEP CHILDREN AWAY. All visitors should be kept at a safe distance from the work area.

7. MAKE WORKSHOP KID PROOF with padlocks or master switches, or by removing starter keys.

8. DON'T FORCethe TOOL. It will do the job better and safer at the rate for which it was designed.

9. USE THE RIGHT TOOL. Don't force tool or the attachment to do a job for which it was not designed.

10. USE PROPER EXTENSION CORD. Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. The table on page 5 shows the correct size to use depending on cord length and nameplate ampere rating. If in doubt, use the next heavier gauge. The smaller the gauge number, the heavier the cord.

11. WEAR PROPER APPAREL. DO NOT wear loose clothing, gloves, neckties, rings, bracelets, or other jewelry which may get caught in moving parts. Non-slip footwear is recommended. Wear protective hair covering to contain long hair.

12. ALWAYS WEAR EYE PROTECTION. Any belt/disc sander can throw foreign objects into the eyes which could cause permanent eye damage. ALWAYS wear Safety Goggles (not glasses) that comply with ANSI safety standard Z87.1. Everyday eyeglasses have only impact-resistant lenses. They ARE NOT safety glasses. Safety Goggles are available at Sears. NOTE: Glasses or goggles not in compliance with ANSI Z87.1 could seriously hurt you when they break.

13. WEAR A FACE MASK OR DUST MASK. Sanding operation produces dust.

14. SECURE WORK: Use clamps or a vise to hold work when practical. It's safer than using your hand and it frees both hands to operate tool.

15. DISCONNECT TOOLS before servicing, and when changing accessories, such as blades, bits, cutters, and the like.

16. REDUCE THE RISK OF UNINTENTIONAL STARTING. Make sure the switch is in OFF position before plugging in.

17. USE RECOMMENDED ACCESSORIES. Consult the owner's manual for the recommended accessories. The use of improper accessories may cause risk of injury to persons.

18. NEVER STAND ON TOOL. Serious injury could occur if the tool is tipped or if the cutting tool is unintentionally contacted.

19. CHECK FOR DAMAGED PARTS. Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced.

20. NEVER LEAVE TOOL RUNNING UNATTENDED. TURN THE POWER OFF. Don't leave the tool until it comes to a complete stop.

21. DON'T OVERREACH. Keep proper footing and balance at all times.

22. MAINTAIN TOOLS WITH CARE. Keep tools sharp and clean for best and safest performance. Follow instructions for lubricating and changing accessories.

23. DO NOT use power tools in the presence of flammable liquids or gases.

SAVE THESE INSTRUCTIONS
10. ALWAYS SAND ON THE DOWNWARD SIDE of the sanding disc or belt.
11. ALWAYS maintain a minimum clearance of 1/16 inch between the table or backstop and the sanding belt or disc.
12. DO NOT sand on the upward side of the sanding disc or belt.
13. KEEP fingers away from the edge of the sanding belt or disc.
14. WHEN sanding a large workpiece, provide additional support at table height.
15. DO NOT sand on the upward side of the sanding disc or belt.
16. NEVER use ANOTHER PERSON as additional support for a workpiece longer or wider than the table.
17. ALWAYS remove scrap pieces and other objects from the table, backstop, or belt before turning the sander "ON."
18. NEVER perform layout, assembly, or set-up work on the workpiece while the sander is operating.
19. NEVER use solvents to clean plastic parts. Solvents could dissolve or otherwise damage the material. Use only a soft damp cloth to clean plastic parts.
20. SHOULD any part of your sander become damaged, or fail in any way, or any electrical components fail to perform properly, shut off switch and remove plug from power supply outlet. Replace missing, damaged, or failed parts before resuming operation.
21. NEVER PULL THE POWER CORD out of the receptacle. Keep cords away from heat, oil, and sharp edges.
22. HAVE AN ELECTRICIAN REPLACE OR REPAIR damaged or worn cords immediately.
23. When using the belt to grind or sharpen metal or plastic material:
   • DO NOT wet grind or polish. Never use a steady stream of water on the workpiece. Dip or spray the workpiece in water to cool it.
   • DO NOT OVERHEAT THE WORKPIECE. Move the material across the abrasive and allow it to cool it when it becomes hot.
   • DO NOT grind or polish magnesium. It could catch on fire.

GROUNDING INSTRUCTIONS

IN THE EVENT OF A MALFUNCTION OR BREAKDOWN, grounding provides a path of least resistance for electric current and reduces the risk of electric shock. This tool is equipped with an electric cord that has an equipment grounding conductor and a grounding plug. The plug MUST be plugged into a matching receptacle that is properly installed and grounded in accordance with ALL local codes and ordinances.

DO NOT MODIFY THE PLUG PROVIDED. If it will not fit the receptacle, have the proper receptacle installed by a qualified electrician.

IMPROPER CONNECTION of the equipment grounding conductor can result in risk of electric shock. The conductor with the green insulation (with or without yellow stripes) is the equipment grounding conductor. If repair or replacement of the electric cord or plug is necessary, DO NOT connect the equipment grounding conductor to a live terminal.

CHECK with a qualified electrician or service personnel if you do not completely understand the grounding instructions, or if you are not sure the tool is properly grounded.

USE ONLY 3-WIRE EXTENSION CORDS THAT HAVE 3-PRONG GROUNDING PLUGS AND 3-POLE RECEPTACLES THAT ACCEPT THE TOOL’S PLUG. REPAIR OR REPLACE DAMAGED OR WORN CORD IMMEDIATELY.

GUIDELINES FOR EXTENSION CORDS

USE PROPER EXTENSION CORD. Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. The table below shows the correct size to use depending on the gender and nameplate amperes rating. If in doubt, use the next heavier gauge. The smaller the gauge number, the heavier the cord.

Be sure your extension cord is properly wired and in good condition. Always replace a damaged extension cord or have it repaired by a qualified person before using it. Protect your extension cords from sharp objects, excessive heat and damp or wet areas.

For a separate electrical circuit for your tools, your circuit must not be less than 12 gauge wire and should be protected with a 15 Amp time lag fuse. Before connecting the motor to the power line, make sure the switch is in the OFF position and the electric current is rated the same as the current stamped on the motor nameplate. Running at a lower voltage will damage the motor.

This tool is intended for use only on a circuit that has a receptacle like the one illustrated in FIGURE A. FIGURE A shows a 3-prong electrical plug and receptacle that has a grounding conductor. If a properly grounded receptacle is not available, an adapter (FIGURE B) can be used to temporarily connect this plug to a 2-contact ungrounded receptacle. The temporary adapter should be used only until a properly grounded receptacle can be installed by a qualified technician. The adapter (FIGURE B) has a rigid lug extending from it that MUST be connected to a permanent earth ground, such as a properly grounded receptacle box. The Canadian Electrical Code prohibits the use of adapters.

CAUTION: In all cases, make certain the receptacle in question is properly grounded. If you are not sure have a certified electrician check the receptacle.

SAVE THESE INSTRUCTIONS
**AVAILABLE ACCESSORIES**

**WARNING**
Use only accessories recommended for this belt/disc sander. Follow instructions that accompany accessories. Use of improper accessories may cause hazards.

Visit your Sears Hardware Department or see the Sears Power and Hand Tool Catalog for the following accessories:

<table>
<thead>
<tr>
<th>ITEM</th>
<th>STOCK NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Abrasive belts, 2 x 42-in.:</td>
<td>28480</td>
</tr>
<tr>
<td>Fine: 120 Grit</td>
<td></td>
</tr>
<tr>
<td>Medium: 80 Grit</td>
<td>28481</td>
</tr>
<tr>
<td>Coarse: 50 Grit</td>
<td>28482</td>
</tr>
<tr>
<td>Abrasive discs, pressure sensitive, package: 28318</td>
<td></td>
</tr>
<tr>
<td>Fine: 120 Grit</td>
<td>28318</td>
</tr>
<tr>
<td>Medium: 80 Grit</td>
<td></td>
</tr>
<tr>
<td>Coarse: 50 Grit</td>
<td></td>
</tr>
<tr>
<td>Abrasive cleaner</td>
<td>22744</td>
</tr>
</tbody>
</table>

**WARNING**
Use only accessories designed for this belt/disc sander to avoid injury from thrown broken parts or workpieces.

Do not use any accessory unless you have completely read the instruction or owner’s manual for that accessory.

**UNPACKING AND CHECKING CONTENTS**

**WARNING**
To avoid injury, if any part is missing or damaged, do not plug the belt/disc sander in until the missing or damaged part is replaced, and assembly is complete.

Carefully unpack the belt/disc sander and all its parts, and compare against the illustration below.

To protect the belt/disc sander from moisture, a protective coating has been applied to the machined surfaces. Remove this coating with a soft cloth and WD-40.

**WARNING**
To avoid fire or toxic reaction, never use gasoline, naphtha, acetone, lacquer thinner or similar highly volatile solvents to clean the belt/disc sander.

**TABLE OF LOOSE PARTS**

<table>
<thead>
<tr>
<th>ITEM</th>
<th>DESCRIPTION</th>
<th>QUANTITY</th>
</tr>
</thead>
<tbody>
<tr>
<td>A.</td>
<td>Disc sander</td>
<td>1</td>
</tr>
<tr>
<td>B.</td>
<td>Belt table</td>
<td>1</td>
</tr>
<tr>
<td>C.</td>
<td>Disc table</td>
<td>1</td>
</tr>
<tr>
<td>D.</td>
<td>Miter gauge</td>
<td>1</td>
</tr>
<tr>
<td>E.</td>
<td>Dust chute</td>
<td>1</td>
</tr>
<tr>
<td>G.</td>
<td>Handle assembly</td>
<td>3</td>
</tr>
<tr>
<td>H.</td>
<td>Phillips screws</td>
<td>6</td>
</tr>
<tr>
<td>I.</td>
<td>Washers</td>
<td>3</td>
</tr>
<tr>
<td>J.</td>
<td>Tension handle</td>
<td>1</td>
</tr>
<tr>
<td>K.</td>
<td>Nut</td>
<td>1</td>
</tr>
<tr>
<td>L.</td>
<td>Hex key 3mm, 4mm, 6mm</td>
<td>3</td>
</tr>
</tbody>
</table>
**ASSEMBLY INSTRUCTIONS**

**WARNING**
For your own safety, never connect plug to power source outlet until all assembly and adjustment steps are completed, and you have read and understood the safety and operating instructions.

**ASSEMBLY AND ADJUSTMENTS**

**INSTALLING BELT TABLE (FIG. B)**
1. Place the slot (5) of the belt table bracket onto the lug (6) on the left side of the belt housing.
2. Place the handle (3) onto the hole (6), press button (4), screw (7) and tighten.
3. Be sure the gap between belt and table is 1/16". Turn the handle to lock the table.

**NOTE:** The belt rotates counterclockwise.

When installing a belt, make sure the arrow points in the same direction as the rotation arrow on the belt housing.
INSTALLING / REPLACING 8" ABRASIVE DISC (FIG. C)
1. Remove the table assembly (1) from the sander by loosening and removing the table lock handles (2) and washers from both sides of the housing.
2. To remove the table, tilt it upward while pulling it away from the disc.
3. Remove the dust chute (3) (see "INSTALLING / REMOVING DUST CHUTE" below).
4. Remove the worn abrasive disc (4) by peeling it from the metal disc plate (5).
5. Clean the metal disc plate if necessary. Apply a new adhesive sanding disc to the disc plate.
6. Reattach the dust chute and the table assembly and lock handles.
7. Adjust the table a maximum of 1/16" from the sanding disc, and tighten the lock handles.

Fig. C

REMOVING AND INSTALLING THE DUST CHUTE (FIG. D)
1. Remove or attach the dust chute (1) to the disc guard housing (2) using the six screws.
2. The dust chute exhaust (3) must point to the side of the sander as shown.

Fig. D

ASSEMBLE THE DISC TABLE (FIG. E)
1. Align the table brackets (1) with the raised track (2) on the sides of the disc guard. Lift the front edge of the table and slide onto the tracks.
2. Place a washer (3) on the table lock handle (4), thread into the hole (5) through the table bracket slot. Repeat on the other side of the table and guard.
3. Be sure the gap between the disc and the disc table is 1/16" or less. Tighten the handles to lock the table.

Fig. E

ASSEMBLE THE TENSION HANDLE WITH GRIP (FIG. F)
1. Thread the lock nut (1) completely onto the handle (2).
2. Thread the handle (3) into the hole on the hub (4).
3. Tighten the lock nut against the hub.

Fig. F

MITER GAUGE (FIG. G)
A miter gauge (1) is supplied with your sander and is used with the disc table. The miter gauge body can be turned 0° to 45° right or left for angle or miter sanding. Loosen knob (2), rotate miter gauge body to the desired angle and tighten lock knob (3).

Fig. G

FASTENING SANDER TO WORK SURFACE (FIG. H)
1. To mount your sander in a permanent location such as a sturdy workbench, bolt the sander base to a solid workbench top. The sander base (1) has 4 mounting holes.
2. Place the sander on the work surface, mark the holes on the work surface and drill 3/8" holes. Use bolts, washers, nuts to secure.
3. If the workbench moves or shakes during operation, it must be fastened to the floor.
4. Your sander is designed to be used on horizontal surfaces only. Motor damage may result when mounted on a non-horizontal surface.

Fig. H

NOTE: Secure tool to supporting structure as tool may tip, slide, or walk on supporting structure.
Always turn the switch OFF and unplug the power cord from the outlet before adjusting your sander.

ADJUSTMENT INSTRUCTIONS

TRACKING THE BELT (FIG. I)
1. With the belt guard removed and the sander plugged in, flip the switch ON, then OFF.
2. The belt should remain centered on the wheels (1) as they turn.
3. If the belt moves off center, it needs to be adjusted.
4. If the abrasive belt moves to the left, toward the sander motor, slightly turn the adjusting bolt (2) clockwise with a hex key. If the belt moves to the right, away from the sander motor, slightly turn the adjusting bolt counterclockwise.
5. Disconnect the power and test the belt tracking and table clearances by hand. Adjust if needed.

NOTE: Turn the knob SLIGHTLY to set the proper tracking.
6. Replace the belt guard when the belt is properly centered and tracking correctly.

Fig. I

REMOVING THE BACKSTOP FOR CONTOUR SANDING OR POLISHING (FIG. K)
1. Remove the backstop (1) by removing the bolt (2) and washer (3) from the frame.
2. Replace the backstop assembly when finished.

Fig. K

ADJUSTING THE BELT BACKSTOP (FIG. J)
1. Operating with the backstop (1) in place will allow the operator to sand or grind straight edges.
2. The backstop should be adjusted so the belt does not contact it until work is fed into the belt.
3. To adjust the backstop, loosen the bolt (2) with the hex key, adjust and retighten.

Fig. J

SQUARING THE BELT TABLE (FIG. L)
1. To tilt the table (1) loosen the handle (2).
2. Use a combination square to set the table at 90°, perpendicular to the sanding belt.
3. Adjust for the 1/16" clearance between the belt and the table edge.
4. When the belt table is squared to the belt at 90°, lock it into position by tightening the handle (2).
5. The table can be tilted for bevel sanding.
6. Loosen handle (2). Lower the table to the desired angle.
7. Slide the table toward the belt to set a 1/16" gap between table and belt. Lock handle.

Fig. L

ADJUSTING THE DISC TABLE ANGLE (FIG. N)
1. The disc table is adjustable from 0 to 45° for bevel work.
2. To adjust the table, loosen both table lock handles (1). Adjust the table to the correct angle. Use the index (2), located on both sides of the table for an approximate angle.
3. Set the table edge to be 1/16" from the abrasive disc, tighten the lock handle (1) to hold the table angle.

Fig. N

SQUARING THE DISC TABLE (FIG. M)
To ensure accurate end sanding, the work table (1) must be square to the sanding surface.
1. Adjust the table (1) to be 90°, perpendicular to the sanding disc (2).
2. Using a combination square, check that the table is 90° to the sanding disc.
3. If the table is not 90° to the sanding disc, loosen the table lock handles (3), adjust the table, tighten the handles and recheck with the square.

Fig. M
"ON/OFF" SWITCH (FIG. O)
The keyed switch is intended to prevent unauthorized use of the sander.

1. To turn the sander ON insert the yellow key (1) into the key slot (2) in the center of the switch.
2. Push the key firmly into the slot, then push switch to the ON position to start the sander.
3. To turn the sander OFF push the switch to the down position.
4. Remove the yellow switch key, when the sander has come to a complete stop, by gently pulling it outward.

**WARNING**
Remove the switch key whenever the sander is not in use. Place it in a safe place and out of reach of children.

**ABRASIVE DISC (FIG. P)**

**WARNING**
To avoid injury from slips, jams or thrown pieces, make sure all adjustments are made. Review section "ASSEMBLY AND ADJUSTMENTS" for correct disc adjustments.

End sanding and outside curve sanding,
1. Use disc for sanding the ends of small and narrow workpieces and outside curved edges. Always work on the right side of the disc center (downward rotation side), holding the workpiece firmly and applying light pressure against the sanding disc.
2. The disc moves the fastest and removes more material at the outer edge.

**WARNING**
Using the left side (upward rotation side) of the disc will cause the workpiece to fly up or kick back and could result in injury.

**ABRASIVE BELT**
The abrasive belt can be used to sand wood, deburr metal, or polish plastic and glass. The belt is most efficient when used with the table. The 1" belt size is convenient for getting into corners and concave curved edges.

**Straight sanding (FIG. Q)**
1. Use to sand wood, remove metal burrs, polish plastics and glass (1).
2. Keep the backstop (2) in place for straight sanding or grinding operations.

**Contour sanding (FIG. R)**
1. Remove the backstop to make the abrasive belt flexible for contour sanding operations (1).
2. Move the workpiece against the belt to follow contours of the workpiece (2).

**Sharpening (FIG. S)**
1. Adjust the metal table (1) to the desired angle.
2. Make a wooden table-rest that is the same width as the metal table. Use the belt sander to notch the back of the table-rest to match the angle of the metal table.
3. Place the table-rest (2) on the metal table, and use the sander to bevel its front edge until the abrasive belt comes in contact with its top surface.
4. Position the table-rest 1/16" from the abrasive belt and clamp it to the metal table.
5. Keep the backstop (3) in place.
6. Hold the tool (4) firmly on the table-rest and move tool gently toward the abrasive belt while sharpening.
For your safety, turn switch OFF, and remove the power cord from the electrical outlet before adjusting, cleaning, or performing maintenance on your sander.

To avoid electric shock or fire, all repairs to the electrical components should be done by qualified service technicians.

Before each use check for damaged, missing, or worn parts; check for alignment of moving parts, binding, improper mounting, or any other conditions that may affect the operation. Should any of these conditions exist, do not use the sander until properly repaired or parts are replaced. Frequently blow or vacuum dust from all sander parts and motor housing.

After sanding wood or non-metallic material, always clean the sawdust from sander or work area before grinding or sharpening metal workpieces. Sparks could ignite and cause a fire.

**LUBRICATION**

Ball bearings are grease packed at the factory and require no further lubrication. Use a spray lubricant to ensure smooth operation on all moving table parts.

### TROUBLESHOOTING GUIDE

**WARNING**

Turn switch OFF and always remove plug from power source before making any adjustments or repairs.

**WARNING**

All electrical or mechanical repairs, should be done only by qualified service technicians. Contact the nearest Sears Service Center.

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>PROBABLE CAUSE</th>
<th>REMEDY</th>
</tr>
</thead>
<tbody>
<tr>
<td>Motor will not run.</td>
<td>1. Defective or broken ON/OFF switch.</td>
<td>1-3. Replace all broken or defective parts before using sander.</td>
</tr>
<tr>
<td></td>
<td>2. Defective or damaged switch cord.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>3. Defective or damaged switch relay.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>5. Blown house fuse.</td>
<td></td>
</tr>
<tr>
<td>Machine slows down while sanding.</td>
<td>1. Operator applying too much pressure to workpiece.</td>
<td>1. Use less pressure in applying workpiece to sanding surface.</td>
</tr>
<tr>
<td></td>
<td>2. Dirt on wheels.</td>
<td>2. Clean wheels.</td>
</tr>
<tr>
<td></td>
<td>3. Worn or stretched belt.</td>
<td>3. Replace pulley belt.</td>
</tr>
<tr>
<td>Sanding belt runs off pulleys.</td>
<td>1. Not tracking properly.</td>
<td>1. Adjust tracking. See section &quot;TRACKING&quot;.</td>
</tr>
<tr>
<td>Wood burns while sanding.</td>
<td>1. Sanding disc or belt glazed with sap.</td>
<td>1. Replace belt or disc.</td>
</tr>
<tr>
<td></td>
<td>2. Excessive pressure being applied to workpiece.</td>
<td>2. Reduce pressure applied to workpiece.</td>
</tr>
</tbody>
</table>
### 2" x 42" BELT/DISC SANDER PARTS LIST

**MODEL NO. 137.215280**

**WARNING**

When servicing use only CRAFTSMAN replacement parts. Use of any other parts may create a HAZARD or cause product damage.

Any attempt to repair or replace electrical parts on this belt/disc sander may create a HAZARD unless repair is done by a qualified service technician. Repair service is available at your nearest Sears Service Center.

Always order by PART NUMBER, not by key number.

<table>
<thead>
<tr>
<th>Key No.</th>
<th>Part No. Description</th>
<th>Size Q'ty</th>
<th>Key No.</th>
<th>Part No. Description</th>
<th>Size Q'ty</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Base</td>
<td></td>
<td>51</td>
<td>Aluminum disc</td>
<td>8&quot;</td>
</tr>
<tr>
<td>2</td>
<td>Flat washer</td>
<td>3/8</td>
<td>52</td>
<td>Key</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Lock washer</td>
<td>5/6</td>
<td>53</td>
<td>Abrasive disc asst.</td>
<td>5 1/16&quot;</td>
</tr>
<tr>
<td>4</td>
<td>Socket head bolt</td>
<td>M8-30</td>
<td>54</td>
<td>Dust chute</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>Hex. head bolt</td>
<td>1/4&quot;)#8&quot;</td>
<td>55</td>
<td>Left trunnion</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>Flat washer</td>
<td>5/16&quot;</td>
<td>56</td>
<td>Set screw</td>
<td>5-30x5/8&quot;</td>
</tr>
<tr>
<td>7</td>
<td>Rubber foot</td>
<td>4</td>
<td>57</td>
<td>Socket head bolt</td>
<td>1/2&quot;)x8&quot;</td>
</tr>
<tr>
<td>8</td>
<td>Flat washer</td>
<td>1/4&quot;</td>
<td>58</td>
<td>Belt housing</td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>Hex. nut</td>
<td>1/4&quot;</td>
<td>59</td>
<td>Handle</td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>Screw M10*12</td>
<td>1</td>
<td>60</td>
<td>ST541025 Hex. nut</td>
<td>1/4&quot;</td>
</tr>
<tr>
<td>11</td>
<td>Capacitor cap</td>
<td></td>
<td>61</td>
<td>ST540101 Hex. bolt</td>
<td></td>
</tr>
<tr>
<td>12</td>
<td>Capacitor</td>
<td></td>
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<td>ST540101 Hex. bolt</td>
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<td>Set screw w/ washer</td>
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**NOTE:** Always order by PART NUMBER, not by key number.

- **Warning label**
- **Rotation label**
- **Nameplate**
- **Owner's manual**
- **13721528011**
- **13721528022**